

**KANEPACKAGE PHILIPPINE INC.**

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INVESTIGATION REPORT

Prepared By:

Check By:

Approved By:

DATE:

12-Oct-22

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QA-IE/ Production IEG. Magsino
QA SupervisorR. Miranda
KPLIMA Gen. Operation Mgr.**I. PROBLEM DESCRIPTION****1.1. ISSUE:**

PEEL OFF

1.2. ITEM DESCRIPTION:**PART CODE:** 516512900**PART NAME:** LIGHT2 MB ICB FOR AMERICA**1.3. BACKGROUND:**

N/A

II. IMMEDIATE ACTION

ACTION ITEMS	Target Date:	Person In-charge

III. WHY WHY ANALYSIS DETAILS:**DIRECT CAUSE:**

WHY 1: Peel off occurred on the item class A printer image due to splashing.

WHY 2: a. The provided splashing cover for Light items is just a paper.

b. There's a possibility that the splashing cover filled its capacity.

WHY 3: a. During running, even if the glue is in its standard viscosity, there is still a chance that splashing will occur.

WHY 4: a. The operator failed to check the splashing cover that might be the reason why some glue dripped with other items.

**SPLASHING COVER****INDIRECT CAUSE:**

WHY 1 : There is no fabricated splashing cover for Light items.

IV. CORRECTIVE ACTION:

> Orient the operators to check, clean and change the splashing cover every 500 sets.

> Work request for fabricated splashing cover for light items. (Target date: October 22, 2022) (With work request to engineering)

All single face for light items (No fabricated splashing cover)

Louvre 2, Lime FB, Lime MB (With fabricated splashing cover)

